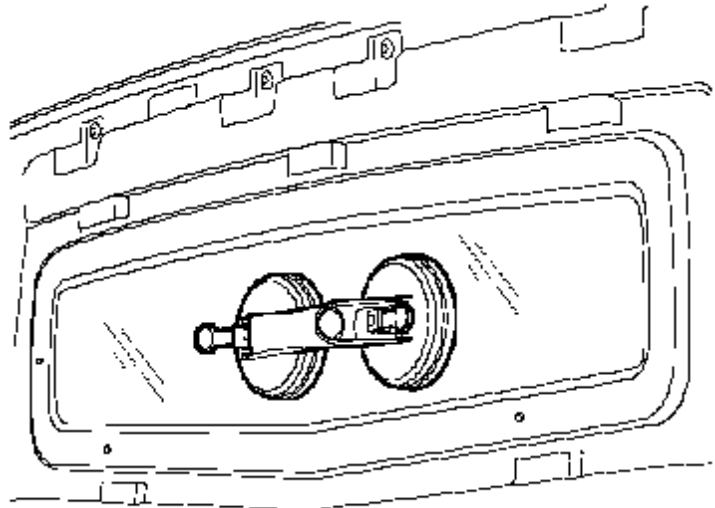


Rear Window, Replace



Remove

1. Remove rear clamshell - see operation "Rear Clamshell, Remove and Install"
2. Install Suction Lifter **MKM-641** to engine side of rear window

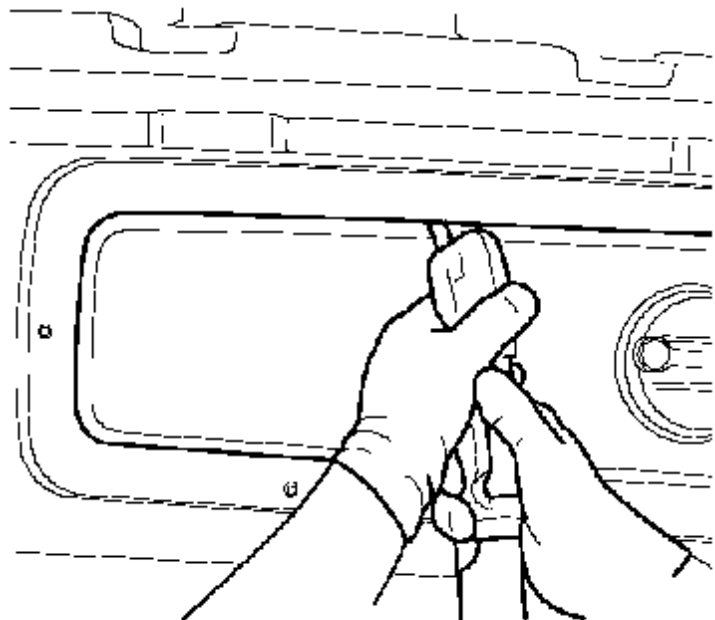


S 0002960

Warning: Wear eye protection when using cutting tools.

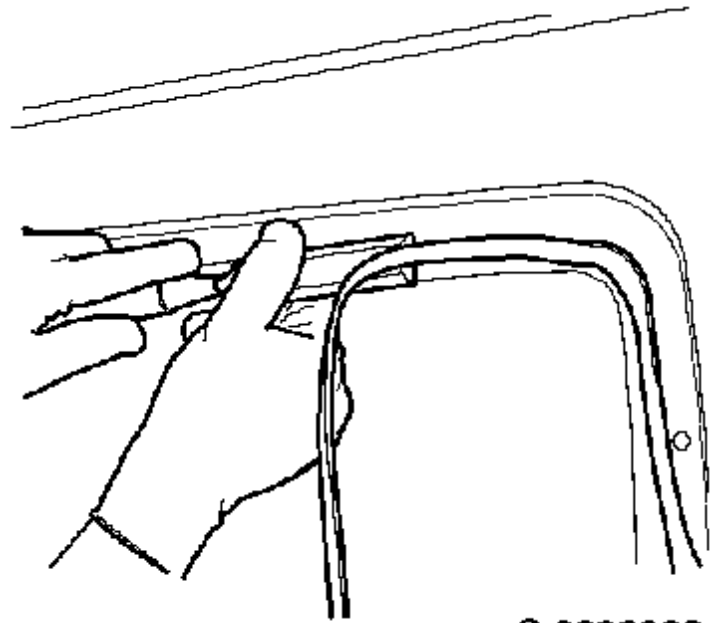
3. Remove rear window from rear window aperture
 - Use Oscillating Knife **MKM-846-1P** in conjunction with Blade **MKM-846-3**

Note: Cut out rear window from engine side.



S 0002961

4. Place rear window on suitable stand, then remove Suction Lifter **MKM-641**
5. Remove residual sealant from rear window aperture to approx. 1 mm thickness
 - Use suitable scraper

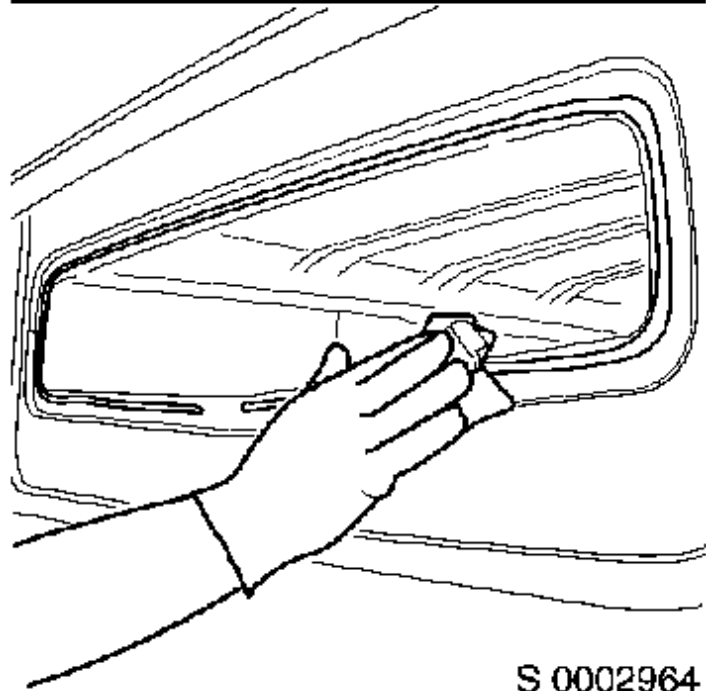
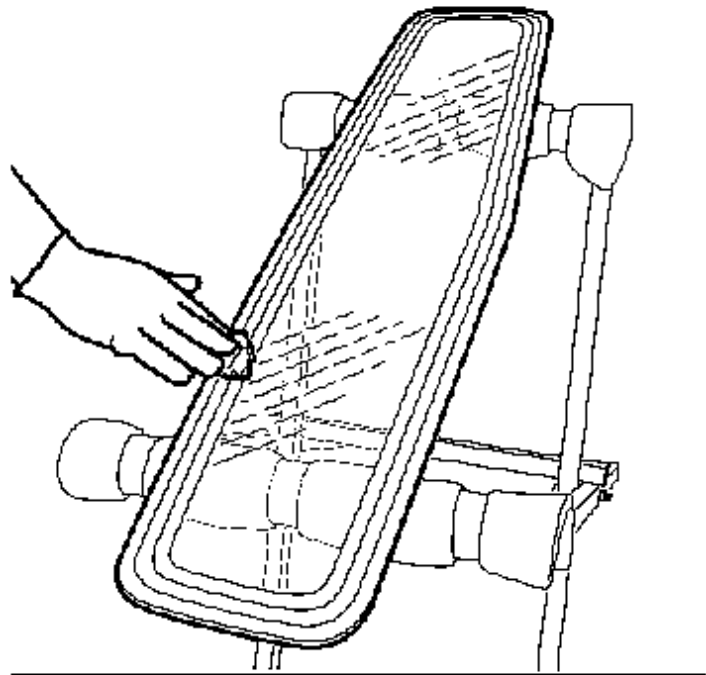


S 0002962

6. Clean sealing surface of rear window aperture and new rear window

**Install**

7. Apply activator to sealing surface of new rear window and sealing surface of rear window aperture
 - Use suitable bonding kit



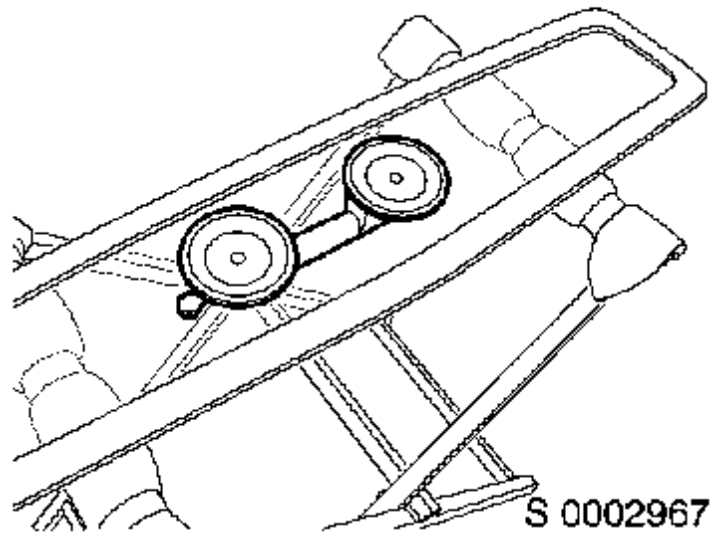
S 0002964

Important: Primer should be left to dry for 15 minutes before rear window is fitted to rear window aperture.

8. Apply primer to sealing surface of rear window and sealing surface of rear window aperture

- Use suitable bonding kit
 - Shake primer bottle thoroughly before applying

9. Install Suction Lifter **MKM-641** to engine compartment side of rear window



10. Apply sealant to sealing surface of rear window
 - Use bonding kit
 - Use suitable applicator
11. Install rear window to rear window aperture
 - Ensure correct location of window
 - Apply gentle pressure to rear window to ensure correct sealing to rear window aperture
12. Remove Suction Lifter **MKM-641** from rear window

Important: Waiting time of 1 hour is necessary before any further work is carried out on rear window.

13. Clean both sides of rear window
14. Install rear clamshell - see operation "Rear Clamshell, Remove and Install"

Important: Vehicle must be allowed to stand for recommended period of time

15. Allow vehicle to stand for 10 hours before moving.